





Background

Ethiopia has long been recognized for its rich biodiversity and substantial potential in honey production. However, the lack of a standardized traceability system has created significant challenges in ensuring the quality and safety of honey, particularly when seeking access to international markets. Within the framework of **the Global Market Access Programme (GMAP)**, under the project *Ethiopia: Strengthening the Quality Compliance Capacity of the Honey Value Chain for Greater Market Access*, the **United Nations Industrial Development Organization (UNIDO)** identified the need for such a system during the project's inception phase.

Although companies exporting to the European Union (EU) had individually implemented traceability systems, there was no unified standard, leading to inconsistencies and difficulties in ensuring accurate traceability across the entire value chain. To address these challenges, the project developed a traceability system that harmonizes data collection practices used by exporting companies. This system was validated during a series of meetings and training sessions conducted in June and July 2024 in Ethiopia.

The traceability forms and protocols created through this initiative will be piloted within the EU export value chain, with the support of the Ethiopian Apiculture Development Association (EADA). Initially, the system will focus on the registration of beekeepers and other economic operators involved in honey exports, ensuring thorough tracking of each critical stage—harvesting, transportation, processing, and sales.

At present, the system will be implemented using paper-based forms, with future plans for digitization as capacity develops. In the meantime, emphasis will be placed on the detailed use of written documentation. These forms and procedures were created through close collaboration with key stakeholders, including the Ethiopian Agriculture Authority (EAA), the Ministry of Agriculture (MoA), EADA, as well as exporters and processors, during a series of consultative meetings and training sessions.

This publication introduces the newly developed traceability system forms, marking a significant step forward in improving transparency, quality assurance, and market access for Ethiopian honey in international markets. By establishing this system, the project aims to enhance the competitiveness of Ethiopian honey and ensure its compliance with both national and international standards.

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Traceability Implementation A Short Guideline for the Honey Value Chain

What is Traceability?

The traceability of food and ingredients along the food chain is an essential factor to ensure food safety. According to Regulation (EC) No. 178/2002, traceability is defined "as the possibility of finding and following the trace, throughout all stages of production, transformation and distribution, of a food". In turn, the Codex Alimentarius describes it "as the ability to follow the movement of a food along the specific steps of production, process and distribution". In addition, traceability is required by local authorities as part of GBP compliance.

Who is responsible for implementing Traceability?

Traceability must be ensured in each of the steps of the honey supply chain. The information must be able to be transmitted in a clear and simple way between the different actors. Beekeepers must accurately record harvested honey. They must clearly indicate the date and extraction site, as well as other relevant data such as botanical origin and humidity. The collectors must be able to identify each of the buckets or containers that they collect and ensure that each of them is properly labelled. Processors must control traceability documentation upon product reception, but they must also document processed and dispatched batches. Packers must ensure that they include all relevant information on product labels and implement reliable product recall systems.

The following table includes the different forms proposed for traceability in the honey sector and the economic operators responsible for implementing them.

NO.	NAME OF FORM	RESPONSIBLE ECONOMIC OPERATOR
1	Honey Apiculture Registration	ALL
2	Honey Harvest	BEEKEEPERS
3	Honey Sale and Transfer	BEEKEEPERS, COLLECTORS
4	Use of Veterinary Drugs	BEEKEEPERS
5	Honey Reception Collection	COLLECTORS, FACTORIES
6	Honey Processing	FACTORIES
7	Honey Final Sale	FACTORIES, EXPORTERS







Key Concepts for Traceability and Batch Codification Examples

KEY CONCEPTS

Traceability: Traceability is defined as the ability to discern, identify and follow the movement of a food or substance intended to be or expected to be incorporated into a food, through all stages of production, processing and distribution.

Product Recall: Product recall is defined as the action to remove food from the market at any stage of the food chain, including that possessed by consumers. For the purposes of these Regulations, recall refers to food safety and food quality-based recalls.

Business identification: Organizations (companies or individuals) need to use a Food Business Identification (BID) number to identify the business they manage and then share that number with suppliers and customers. The BID provides a uniform means of identifying a food business that is registered with the Competent Authority in a country. The BID is allocated by the Ministry of Agriculture, the Ministry of Health or any other designated government agency which maintains the National Business Registry for Food business operators. Individual BIDs can be assigned to represent the organization as well as any individual trading subsidiaries.

Batch/lot numbers: Lot or Batch Number means a reference number assigned by a food business operator to a series of similar goods, or goods produced under similar conditions. Lot and batch are defined/used synonymously and interchangeably. All suppliers should assign Batch/Lot Numbers to products they create. The content and format typically varies from one company to another, depending on company practice and the precision desired. For example, a lot can represent all honey processed in a day at at one facility. It is important to remember that the range of products assigned to a single Batch/Lot Number also defines the minimum amount of product that may need to be removed from the supply chain in the event of a recall.

Product labels: Product labels are elements that physically identify traceable items, such as a tag, a sticker, or printing on product packaging that provides information about the product inside. Usually, they are attached to the packing of every packed product but also can be printed or affixed. Normally product labels include the following information:

- Business Identification Number (BID)
- Product Identification or Description
- Batch number
- Additional information (best before date, harvesting date, weight, quantity, price)
- Bar code (if required by customer)





BATCH CODIFICATION EXAMPLES

Example for beekeepers

ETB075/2-OR15.10.23

- ET = Ethiopia
- B = Beekeeper
- 075 = National registry
- /2 = Apiary No. 2
- OR = Oromia Region
- 15.10.23 = Harvest date

Example for collectors ETC012-OR.BA.AS.15.10.23

- ET = Ethiopia
- C = Collector
- 012 = National registry
- OR = Oromia Region
- BA = Bale Zone
- AS = Aseko Woreda
- 15.10.23 = Harvest date

Example for beekeepers

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- 15.10.23 = Harvest date

Example for collectors

ETC012-GA11.09.23

- ET = Ethiopia
- C = Collector
- 012 = National registry
- GA = Gambela Region
- 11.09.23 = Harvest date

Official National Apicultural Registry Form – For Individual Use¹

REFE	RENCE NO.													
Date	and place		New	ew registry						Update				
BEEK	(EEPER, FARMER OR H	IONEY CO	LLEC	FOR DETAIL	S									
Nam	е						(Ger	nder F			Μ		
Address Official Id. No.														
Tele	phone No.				E-	mail ad	dress							
Seleo	ct the main activity		Beel	keeping					Honey	усо	ollection			
Seleo	Select the main product Honey			Wax		Propo	lis	Roy	al Jelly	I Jelly Bees			Otl	ner
Estin	nated production (kg)													
APIA	RY INFORMATION							I					1	
No. d	of apiaries	Tot	al No.	I No. of colonies Main settlemer				ement	ent location					
No. (of traditional hives	No. frar					ovable	able frame hives						
SPEC	IFIC LOCATION OF TH	E APIARI	E <mark>S (</mark> Re	gion, Zone	, W	oreda,	Kebele	e)						
No.	Name of apiary	Locatior	ı (R,Z,	W,K)	Coordinates No			No.	No. of colonies			No. of colonies in T.H. ²		
No.	Name of apiary	Locatior	Location (R,Z,W,K)			Coordinates			No.	No. of colonies			No. of colonies in T.H.	
No. Name of apiary Location (R,Z,W,K)			W,K)	Coordinates			No.	No. of colonies			No. of colonies in T.H.			
No. Name of apiary Location			(R,Z,W,K)			Coordinates			No.	No. of colonies		_	No. of colonies in T.H.	

¹ Every individual beekeeper, honey collector, processor and exporter must be registered. The authorities responsible for the official registry are the Ministry of Agriculture and the Ethiopian Agricultural Authority. The data contained in the registry must be safely kept by the competent authorities. Companies and cooperatives can help get the beekeepers registered.

² T.H. = transitional hives.

REFERENCE NO.										
GENERAL MANAGEMENT INFORMA	TION									
Independent Beekeeper	Works with Coop	erative	Works	with private of	company					
The beekeeper owns the equipment	t for harvesting and	d extracting honey	Y	es	No					
The beekeeper owns the containers	for raw honey									
The cooperative or company owns the containers for raw honey										
The beekeeper owns the transport t	The beekeeper owns the transport to move honey and other bee products									
The beekeeper keeps records from I	noney harvest and	sale								
The beekeeper has received training companies or public institutions	on Good Beekeepi	ng Practices (GBP) f	rom							
The beekeeper(cooperative(compa diseases	ny uses pesticides	to control pests	and							
REMARKS										
ATTESTATION										
THE INFORMATION PROVIDED IS TR VERIFY THE IMPLEMENTATION OF G			Y THE CO	OMPETENT AU	JTHORITIES TO					
I UNDERSTAND THAT THE REGISTR/ EXPORT VALUE CHAINS.	ATION AND COMP	LIANCE WITH GBP	IS MAN	DATORY FOR	THE SELECTED					
I UNDERSTAND THAT IT IS MANDAT BATCH HARVESTED AND SOLD.	ORY TO INSERT TH	IE OFFICIAL REGIST	RATION	NUMBER ON	EVERY HONEY					
I UNDERSTAND THAT IT IS MANDATO EVERY TWO YEARS.	ORY TO UPDATE TH	E INFORMATION RE	ELATED T	TO MY BEEKEE	PING ACTIVITY					
Beekeeper/collector name										
FOR OFFICIAL USE ONLY										
Submission date Approval date Proposed date for GBP inspecti										
Name of Officer	Signature		Official	l stamp						

Honey Harvest Traceability Form – For Beekeepers

No.	Harvest			Location	of Apiary		Quantity	Number of	Type of honey	Batch number
NO.	date	identification ¹	Kebele	Woreda	Zone	Region	(kg)	containers ²	Type of noney	Daten number
1										
2										
3										
4										
5										
6										
7										
8										
9										
REM	ARKS				1	1				
Name	e of the respo	onsible beekeepei	r	Official	apiculture reg	gistration nun	nber	Signature		

¹ All apiaries must be individually identified. An apiary is defined as a group of hives located in a specific site (sharing biophysical and climatic characteristics) that will profit from the floristic resources around. An apiary can be a group of nearby trees holding several hives.

² If the containers are coded, the beekeeper may include this information as well.

Honey Sale and Transfer Traceability Form – For Beekeepers and Honey Collectors

No.	Dispatch date	Quantity (kg)	Type of honey	Batch number	Invoice or receipt number	Name of the client	Type of client (collector, processor, exporter)	Client address		
1										
2										
3										
4										
5										
6										
7										
8										
9										
10										
REM	REMARKS									
Nam	e of the beeke	eper or colled	ctor in charge	e Official apic	ulture registration nu	mber Signature				

Use of Veterinary Drugs Form – For Beekeepers¹

No.	Application Date	Controlled Disease or Pest	Commercial Name of the Treatment	Active Ingredient	Dose	Next Application	Identification of Treated Apiaries			
1										
2										
3										
4										
5										
6										
7										
8										
9										
REM	REMARKS									
Nam	e of the responsil	ble beekeeper	Official apiculture reg	stration number	Signature					

¹ The use of a veterinary drug to treat any disease or pest should be under the supervision of the competent local authorities. Contact the Ministry of Agriculture or the Ethiopian Agricultural Authority for support and guidance.

Honey Reception and Collection Traceability Form – For Honey Collectors and Processing Factories

No.	Reception date	Reception code ¹	Supplier name	Official apiculture registration number	Raw honey batch number ²	Type of honey	Quantity (kg)	No. of containers	Water Content		
1											
2											
3											
4											
5											
6											
7											
8											
9											
REM	ARKS	11		1	1	<u> </u>	<u> </u>	<u> </u>			
Nam	e of the respo	nsible	Signature	Name of su	Name of supervisor			Signature			

¹ The reception code is assigned by the company.

² The raw honey batch number must be provided by the beekeeper or the honey collector. The company may use the same code for the reception code.

Honey Processing Traceability Form – For Processing Factories

	cessed ch No. ¹		Total raw honey weight (kg)			otal filtered h weight (kg		Final filling date		
Type of	container	No.	No. of containers			om containe	er No.	To contai	ner No.	
Ra	aw honey da	ta	Ra	aw hor	ney da	ta		Raw honey da	ata	
Entry code ²	Weight	Emptying date	Entry code	We	ight	Emptying date	Entry code	Weight	Emptying date	
REMARKS									<u> </u>	
Name of the	Name of the responsible Signatu				Name of the supervisor ³			Signature		

¹ One new batch number for every processed batch. A processed batch number may be composed of several raw honey batch numbers.

² Entry code is the receiving code that the factory uses when receiving honey.

³ The supervisor must be a different person than the person in charge of the specific processing tasks.

Honey Final Sale and Dispatch Traceability Form – For Processing Factories

No.	Dispatch date	Net quantity (kg)	No. of containers	Type of container	Processed batch number ¹	Name of the client	Client address	Documentation (invoice or receipt)		
1										
2										
3										
4										
5										
6										
7										
8										
9										
REM	REMARKS									
Name of the responsible			Signature			e of supervisor	Signature	Signature		

¹ The processed batch number comes from the Honey Processing Traceability form. This is a new batch number, for every batch of processed honey.